

BEGO Compatibility Overview 3D Printing System Components



VarseoSmile Crown plus

Permanent single crowns, inlays, onlays, and veneers



VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays, and veneers



VarseoSmile Teeth*

Denture teeth



VarseoWax CAD/Cast

Burnout objects



VarseoWax Model

Dental models



VarseoWax Surgical Guide**

Surgical guides and placement aids for implant prosthetics



VarseoWax Tray**

Individual impression trays

3D Printer

BEGO Varseo L/S/XS	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs*** Form Wash: 3 min (Isopropanol 99 %) • Whip Mix*** Veriwash / Ackuretta*** Cleani****: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani****: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) 	<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs Form Wash: 5 min (Isopropanol 99 %) • Anycubic*** Wash & Cure Plus****: 8 min (Isopropanol 99 % or Ethanol 96 %) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %)
	Light-curing	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer***): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay*** ProCure: 2 x 20 min @ 20 °C • CUREbox*** Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30B0n 	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30B0n 	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer): 2 x 90 sec 	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 500 flashes • HiLite Power (Kulzer): 2 x 90 sec 	<p>Flash or LED light curing device, e.g.:</p> <ul style="list-style-type: none"> • BEGO Otoflash: 2 x 2,000 flashes • HiLite Power (Kulzer): 2 x 180 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • Anycubic Wash & Cure Plus****: 2 x 20 min 	<ul style="list-style-type: none"> • BEGO Otoflash: 1 x 1,000 + 2 x 2,000 flashes • HiLite Power (Kulzer): 1 x 90 + 2 x 180 sec 	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 2,000 flashes • HiLite Power (Kulzer): 2 x 180 sec

* only available for Varseo XS

** only available for Varseo L/S

*** This symbol is a commercial designation/registered trademark of a company which is not part of the BEGO company group.

**** both devices are identical in construction

***** Compatibility applies to the design status to the serial no. W31126A0405446

For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.

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VarseoSmile Teeth
Denture teeth



VarseoWax CAD/Cast
Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Asiga* Max UV	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs* Form Wash: 3 min (Isopropanol 99 %) • Whip Mix* Veriwash / Ackuretta* Cleani**: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani**: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) 	<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs Form Wash: 5 min (Isopropanol 99 %) • Anycubic* Wash & Cure Plus***: 8 min (Isopropanol 99 % or Ethanol 96 %) 		
	Light-curing	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay* ProCure: 2 x 20 min @ 20 °C • CUREbox* Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec 	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 500 flashes • HiLite Power (Kulzer*): 2 x 90 sec 	<p>Flash or LED light curing device, e.g.:</p> <ul style="list-style-type: none"> • BEGO Otofash: 2 x 2,000 flashes • HiLite Power (Kulzer*): 2 x 180 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • Anycubic Wash & Cure Plus***: 2 x 20 min 		

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VarseoSmile Temp
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VarseoSmile Teeth
Denture teeth



VarseoWax CAD/Cast
Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Asiga* Max 405	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs* Form Wash: 3 min (Isopropanol 99 %) • Whip Mix* Veriwash / Ackuretta* Cleani**: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani**: 3 min + 3 min (Isopropanol 99%) 	In validation	In validation	<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs Form Wash: 5 min (Isopropanol 99 %) • Anycubic* Wash & Cure Plus***: 8 min (Isopropanol 99 % or Ethanol 96 %) 	In validation	In validation
	Light-curing	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay* ProCure: 2 x 20 min @ 20 °C • CUREbox* Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 	In validation	In validation	<p>Flash or LED light curing device, e.g.:</p> <ul style="list-style-type: none"> • BEGO Otofash: 2 x 2,000 flashes • HiLite Power (Kulzer*): 2 x 180 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • Anycubic Wash & Cure Plus***: 2 x 20 min 	In validation	In validation

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VarseoSmile Teeth
Denture teeth



VarseoWax CAD/Cast
Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

3D Printer	Process	VarseoSmile Crown plus *	VarseoSmile Temp **	VarseoSmile Teeth	VarseoWax CAD/Cast	VarseoWax Model	VarseoWax Surgical Guide	VarseoWax Tray
Formlabs*** Form 2 (Stainless steel building platform necessary)	Cleaning		<ul style="list-style-type: none"> • Formlabs Form Wash: 3 min (Isopropanol 99 %) 					
	Light-curing		<ul style="list-style-type: none"> • Formlabs Form Cure: 2 x 20 min @ 60 °C 					
Formlabs Form 3B & 3B+ (Stainless steel building platform necessary)	Cleaning	<ul style="list-style-type: none"> • Formlabs Form Wash: 3 min (Isopropanol 99 %) 	<ul style="list-style-type: none"> • Formlabs Form Wash: 3 min (Isopropanol 99 %) 					
	Light-curing	<ul style="list-style-type: none"> • Formlabs Form Cure: 2 x 20 min @ 60 °C 	<ul style="list-style-type: none"> • Formlabs Form Cure: 2 x 20 min @ 60 °C 					

* VarseoSmile Crown plus is distributed by Formlabs as Permanent Crown Permanent Crown.

** VarseoSmile Temp is distributed by Formlabs as Temporary CB.

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VarseoSmile Teeth

Denture teeth



VarseoWax CAD/Cast

Burnout objects



VarseoWax Model

Dental models



VarseoWax Surgical Guide

Surgical guides and placement aids for implant prosthetics



VarseoWax Tray

Individual impression trays

3D Printer

SprintRay* Pro 95 & Pro 55	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs* Form Wash: 3 min (Isopropanol 99 %) • Whip Mix* Veriwash / Ackuretta* Cleani**: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani**: 3 min + 3 min (Isopropanol 99%) 					
	Light-curing	<ul style="list-style-type: none"> • BEGO Otofash: 2 × 1,500 flashes • HiLite Power (Kulzer*): 2 × 90 sec • Formlabs Form Cure: 2 × 20 min @ 60 °C • SprintRay ProCure: 2 × 20 min @ 20 °C • CUREbox* Plus: 2 × 20 min @ 30 °C • Ackuretta Curie: 2 × 2.5 min Exposure parameters: P13 D8 T2.30B0n 	<ul style="list-style-type: none"> • BEGO Otofash: 2 × 1,500 flashes • HiLite Power (Kulzer*): 2 × 90 sec • Formlabs Form Cure: 2 × 20 min @ 60 °C • SprintRay ProCure: 2 × 20 min @ 20 °C • CUREbox Plus: 2 × 20 min @ 30 °C • Ackuretta Curie: 2 × 2.5 min Exposure parameters: P13 D8 T2.30B0n 					

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VarseoSmile Temp

Temporary crown and bridge restorations, inlays, onlays, and veneers



VarseoSmile Teeth

Denture teeth



VarseoWax CAD/Cast

Burnout objects



VarseoWax Model

Dental models



VarseoWax Surgical Guide

Surgical guides and placement aids for implant prosthetics



VarseoWax Tray

Individual impression trays

3D Printer

DEKEMA* trix print	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs* Form Wash: 3 min (Isopropanol 99 %) • Whip Mix* Veriwash / Ackuretta* Cleani**: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani**: 3 min + 3 min (Isopropanol 99%) 			<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs* Form Wash: 5 min (Isopropanol 99 %) • Anycubic* Wash & Cure Plus***: 8 min (Isopropanol 99 % or Ethanol 96 %) 		
	Light-curing	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay* ProCure: 2 x 20 min @ 20 °C • CUREbox* Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer*): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 			<p>Flash or LED light curing device, e.g.:</p> <ul style="list-style-type: none"> • BEGO Otofash: 2 x 2,000 flashes • HiLite Power (Kulzer*): 2 x 180 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • Anycubic Wash & Cure Plus***: 2 x 20 min 		

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VarseoSmile Crown plus*
Permanent single crowns, inlays, onlays, and veneers



VarseoSmile Temp*
Temporary crown and bridge restorations, inlays, onlays, and veneers



VarseoSmile Teeth
Denture teeth



VarseoWax CAD/Cast
Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Ackuretta** Dentiq & Freeshape 120	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs** Form Wash: 3 min (Isopropanol 99 %) • Whip Mix** Veriwash / Ackuretta Cleani***: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani***: 3 min + 3 min (Isopropanol 99%) 			<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs* Form Wash: 5 min (Isopropanol 99 %) • Anycubic** Wash & Cure Plus****: 8 min (Isopropanol 99 % or Ethanol 96 %) 		
	Light-curing	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer**): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay** ProCure: 2 x 20 min @ 20 °C • CUREbox** Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 	<ul style="list-style-type: none"> • BEGO Otofash: 2 x 1,500 flashes • HiLite Power (Kulzer): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30BOn 			<p>Flash or LED light curing device, e.g.:</p> <ul style="list-style-type: none"> • BEGO Otofash: 2 x 2,000 flashes • HiLite Power (Kulzer*): 2 x 180 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • Anycubic Wash & Cure Plus****: 2 x 20 min 		

* Ackuretta Dentiq & Freeshape 120 can only be used with Anodized Aluminum Build Platform.

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VarseoSmile Temp*
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VarseoSmile Teeth
Denture teeth



VarseoWax CAD/Cast
Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Ackuretta** SOL	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs** Form Wash: 3 min (Isopropanol 99 %) • Whip Mix** Veriwash / Ackuretta Cleani***: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani***: 3 min + 3 min (Isopropanol 99%) 					
	Light-curing	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer**): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay** ProCure: 2 x 20 min @ 20 °C • CUREbox** Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30B0n 	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30B0n 					

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Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Whip Mix** VeriBuild & VeriEko	Cleaning	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs** Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta** Cleani***: 3 min + 3 min (Isopropanol 99%) 	<ul style="list-style-type: none"> • Ultrasonic bath: 3 min + 2 min (Ethanol 96 %) • Formlabs Form Wash: 3 min (Isopropanol 99 %) • Whip Mix Veriwash / Ackuretta Cleani***: 3 min + 3 min (Isopropanol 99%) 					
	Light-curing	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer**): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay** ProCure: 2 x 20 min @ 20 °C • CUREbox** Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30B0n 	<ul style="list-style-type: none"> • BEGO Otoflash: 2 x 1,500 flashes • HiLite Power (Kulzer): 2 x 90 sec • Formlabs Form Cure: 2 x 20 min @ 60 °C • SprintRay ProCure: 2 x 20 min @ 20 °C • CUREbox Plus: 2 x 20 min @ 30 °C • Ackuretta Curie: 2 x 2.5 min Exposure parameters: P13 D8 T2.30B0n 					

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VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Microlay* Versus 385	Cleaning	In validation	In validation			<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs* Form Wash: 5 min (Isopropanol 99 %) • Anycubic* Wash & Cure Plus**: 8 min (Isopropanol 99 % or Ethanol 96 %) 		
	Light-curing							

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VarseoSmile Teeth

Denture teeth



VarseoWax CAD/Cast

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Dental models



VarseoWax Surgical Guide

Surgical guides and placement aids for implant prosthetics



VarseoWax Tray

Individual impression trays

3D Printer

DLP Drucker allg. with 385 – 405 nm wave length	Cleaning						
	Light-curing				<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs* Form Wash: 5 min (Isopropanol 99 %) • Anycubic* Wash & Cure Plus**: 8 min (Isopropanol 99 % or Ethanol 96 %) 		
					Flash or LED light curing device, e.g.: <ul style="list-style-type: none"> • BEGO Otoflash: 2 × 2,000 flashes • HiLite Power (Kulzer*): 2 × 180 sec • Formlabs Form Cure: 2 × 20 min @ 60 °C • Anycubic Wash & Cure Plus**: 2 × 20 min 		

* This symbol is a commercial designation/registered trademark of a company which is not part of the BEGO company group.
 **Compatibility applies to the design status to the serial no. W31126A0405446
 For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
 Pictures and illustrations are exemplary. Colors, symbols, design, and information on the labels and/or packaging shown may differ from reality.
 Not all products and services shown are available in all countries.

BEGO Compatibility Overview 3D Printing System Components



VarseoSmile Crown ^{plus}
Permanent single crowns, inlays, onlays, and veneers



VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers



VarseoSmile Teeth
Denture teeth



VarseoWax CAD/Cast
Burnout objects



VarseoWax Model
Dental models



VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics



VarseoWax Tray
Individual impression trays

3D Printer

Anycubic* Photon Mono X**	Cleaning						
	Light-curing					<ul style="list-style-type: none"> • Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %) • Formlabs* Form Wash: 5 min (Isopropanol 99 %) • Anycubic Wash & Cure Plus***: 8 min (Isopropanol 99 % or Ethanol 96 %) 	

Flash or LED light curing device, e.g.:

- **BEGO Otofash:**
2 x 2,000 flashes
- **HiLite Power (Kulzer*):**
2 x 180 sec
- **Formlabs Form Cure:**
2 x 20 min @ 60 °C
- **Anycubic Wash & Cure Plus***:**
2 x 20 min

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 ** Compatibility applies to the design status to the serial no. P02123C0306508
 *** Compatibility applies to the design status to the serial no. W31126A0405446
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